

# CERTIFICATE OF CHEMICAL & PHYSICAL TESTS (SIMBA Brand Portland Composite Cement)

Sampled and tested in accordance with the requirements of Tanzania Bureau of Standards 'No. TZS 760 :

		2002''	
		TEST RESULTS	SPECIFICATION
PARAMETER			TZS 727-1:2002 = EN 197-1:2000
CHEMICAL TESTS:			CEM II/B-M 32.5N
Loss on Ignition	(%)	13.30	
SiO <sub>2</sub>	(%)	18.11	
Al <sub>2</sub> O <sub>3</sub>	(%)	4.08	
Fe <sub>2</sub> O <sub>3</sub>	(%)	3.63	
CaO	(%)	57.57	
MgO	(%)	0.77	5.0 Max.
SO <sub>3</sub>	(%)	2.13	3.5 Max.
K <sub>2</sub> O	(%)	0.14	
Na <sub>2</sub> O	(%)	0.07	
CI	(%)	0.01	0.1 Max
Total	(%)	<u>99.51</u>	
C3A	(%)	6.30	
Freelime (CaO <sub>f</sub> )	(%)	2.28	
PHYSICAL TESTS:			
Air permeability - Blaine (cm <sup>2</sup> /g)		4330	
Compressive Strength (N/mm <sup>2</sup> ): ISO 2days		13.2	÷
	ISO 7days	23.0	≥16 N/mm <sup>2</sup>
	ISO 28days	40.1	≥32.5 N/mm²; ≤52.5 N/mm²
Vicat test: Initial setting (minutes)		80	≥75 Minutes
Final setting (minutes)		180	-
Expansion (Lechatelier's) (mm)		1.0 Ing the test did not exceed	10 Max.

he test results shown are monthly composite cement sample for August 2018.

\*\*South African,



QUALITY ASSURANCE MANAGER



#### **TANGA CEMENT PLC**

Head Office:

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# Non-executive

L Masha~ (Chairperson), P Rutabanzibwa~ (Deputy Chairperson), R Swart (Managing)\*\*,

Directors: Company Secretary:

P de Jager (CFO)\*\*, K Omar~, Rob Wessels#\*\*, T Wagner#\*\*, R Mbilinyi~ Quresh Ganijee

~ Independent Non-executive



DATE: 05/10/2018

# CERTIFICATE OF CHEMICAL & PHYSICAL TESTS (SIMBA Brand Portland Composite Cement)

Sampled and tested in accordance with the requirements of Tanzania Bureau of Standards 'No. TZS 760 : 2002"

	TEST RESULTS	SPECIFICATION
PARAMETER		TZS 727-1:2002 = EN 197-1:2000
CHEMICAL TESTS:		CEM II/B-M 32.5R
Loss on Ignition (%)	7.51	
SiO <sub>2</sub> (%)	21.46	
Al <sub>2</sub> O <sub>3</sub> (%)	5.20	
Fe <sub>2</sub> O <sub>3</sub> (%)	3.97	5
CaO (%)	58.39	
MgO (%)	1.37	5.0 Max.
SO <sub>3</sub> (%)	1.91	3.5 Max.
K <sub>2</sub> O (%)	0.17	-
Na <sub>2</sub> O (%)	0.07	
Cl (%)	0.01	0.1 Max
Total (%)	<u>99.99</u>	
Insoluble Residue (IR) (%)	5.44	
C3A (%)	7.07	
Freelime (CaO <sub>f</sub> ) (%)	1.99	2
PHYSICAL TESTS:		
Air permeability - Blaine (cm <sup>2</sup> /g)	4703	
Compressive Strength (Mpa): ISO 2days	13.6	≥10 N/mm²
ISO 7days	24.5	· _
ISO 28days	41.7	≥32.5 N/mm²; ≤52.5 N/mm²
Vicat test: Initial setting (minutes)	80	≥75 Minutes
Final setting (minutes)	180	÷
Expansion (Lechatelier's) (mm)	2.0	10 Max.

<u>REMARKS</u>: The average temperature during the test did not exceed 22°C; corresponding to 71.6°F. The test results shown are monthly composite cement sample for August 2018.



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Company Secretary:

~ Independent Non-executive # Non-executive



DATE: 05/10/2018

## CERTIFICATE OF CHEMICAL & PHYSICAL TESTS (SIMBA Brand Portland Limestone Cement)

Sampled and tested in accordance with the requirements of Tanzania Bureau of Standards 'No. TZS 760 : 2002"

	TEST RESULTS	SPECIFICATION
PARAMETER		TZS 727-1:2002 = EN 197-1:2000
CHEMICAL TESTS:		CEM II/A-L 42.5N
Loss on Ignition (%)	9.98	
SiO <sub>2</sub> (%)	18.91	
Al <sub>2</sub> O <sub>3</sub> (%)	4.49	
Fe <sub>2</sub> O <sub>3</sub> (%)	3.03	
CaO (%)	60.22	
MgO (%)	0.75	5.0 Max.
SO <sub>3</sub> (%)	2.18	3.5 Max.
K <sub>2</sub> O (%)	0.12	
Na <sub>2</sub> O (%)	0.08	
CI (%)	0.01	0.1 Max
Total (%)	<u>99.76</u>	
Insoluble Residue (IR) (%)	4.58	
C3A (%)	9.78	
Freelime (CaO <sub>f</sub> ) (%)	2.15	
PHYSICAL TESTS:		
Air permeability - Blaine (m²/kg)	4283	
Compressive Strength (Mpa): ISO 2d	ays 17.1	≥10 N/mm²
ISO 7c	lays 29.7	
ISO 28	Sdays 50.8	≥42.5 N/mm²; ≤62.5 N/mm²
Vicat test: Initial setting (minutes)	90	≥60 Minutes
Final setting (minutes)	190	-
Expansion (Lechatelier's) (mm)	1.0	10 Max.
Specific gravity (g/cc) <u>REMARKS:</u> The average temperature	3.0	

<u>REMARKS</u>: The average temperature during the test did not exceed 22°C; corresponding to 71.6°F. The test results shown are monthly composite cement sample for August 2018.

Quresh Ganijee



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