DATE: 07/11/2018

## CERTIFICATE OF CHEMICAL \& PHYSICAL TESTS (SIMBA Brand Portland Composite Cement)

Sampled and tested in accordance with the requirements of Tanzania Bureau of Standards 'No. TZS 760 : 2002"



## TANGA CEMENT PLC

| Head Office: | Pongwe Factory Area, P O Box 5053, Tanga, Tanzania <br> Tel:+255 272644 500-2 / 2610600 / 784644 500, Fax :+255 272646 148 / 2646425 |
| :---: | :---: |
| Directors: | L Masha~ (Chairperson), P Rutabanzibwa~ (Deputy Chairperson), R Swart (Managing)**, P de Jager (CFO)**, K Omar~, Rob Wessels\#**, T Wagner\#**, R Mbilinyi~ |
| Company Secretary: | Quresh Ganijee |
|  | **South African, ~ Independent Non-executive \# Non-executive |

DATE: 07/11/2018

## CERTIFICATE OF CHEMICAL \& PHYSICAL TESTS (SIMBA Brand Portland Composite Cement)

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|  | **South African, ~ Independent Non-executive \# Non-executive |

DATE: 07/11/2018

## CERTIFICATE OF CHEMIICAL \& PHYSICAL TESTS (SIMBA Brand Portland Limestone Cement)

Sampled and tested in accordance with the requirements of Tanzania Bureau of Standards 'No. TZS 760:2002"

| PARAMETER | TEST RESULTS | SPECIFICATION |
| :---: | :---: | :---: |
|  |  | TZS 727-1:2002 = EN 197-1:2000 |
| CHEMICAL TESTS: |  | CEM II/A-L 42.5 N |
| Loss on Ignition (\%) | 6.94 |  |
| $\mathrm{SiO}_{2}$ (\%) | 20.13 |  |
| $\mathrm{Al}_{2} \mathrm{O}_{3}$ (\%) | 4.71 |  |
| $\mathrm{Fe}_{2} \mathrm{O}_{3}$ | 3.28 |  |
| CaO (\%) | 61.02 |  |
| MgO (\%) | 1.27 | 5.0 Max. |
| $\mathrm{SO}_{3}$ (\%) | 1.92 | 3.5 Max. |
| $\mathrm{K}_{2} \mathrm{O}$ | 0.14 |  |
| $\mathrm{Na}_{2} \mathrm{O}$ | 0.19 |  |
| Cl (\%) | 0.01 | 0.1 Max |
| Total (\%) | 99.47 |  |
| Insoluble Residue (IR) (\%) | 4.61 |  |
| C3A (\%) | 6.94 |  |
| Freelime ( $\mathrm{CaO}_{\mathrm{f}}$ ) (\%) | 2.12 |  |
| PHYSICAL TESTS: |  |  |
| Air permeability - Blaine ( $\mathrm{m}^{2} / \mathrm{kg}$ ) | 4211 |  |
| Compressive Strength (Mpa): ISO 2days | 17.8 | $\geq 10 \mathrm{~N} / \mathrm{mm}^{2}$ |
| ISO 7days | 36.2 | - |
| ISO 28days | 53.1 | $\geq 42.5 \mathrm{~N} / \mathrm{mm}^{2} ; \leq 62.5 \mathrm{~N} / \mathrm{mm}^{2}$ |
| Vicat test: Initial setting (minutes) | 80 | $\geq 60$ Minutes |
| Final setting (minutes) | 210 | - |
| Expansion (Lechatelier's) (mm) | 1.0 | 10 Max. |
| Specific gravity (g/cc) | 3.0 |  |
| REMARKS: The average temperature during the test did not exceed $22^{\circ} \mathrm{C}$; corresponding to $71.6^{\circ} \mathrm{F}$. The test results shown are monthly composite cement sample for September 2018. |  |  |
| <.PLANTMANAGER |  | UALITY ASSURANCE MANAGER |



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