



SIMBA
CEMENT
STRENGTH WITHIN

DATE: 04/08/2020

CERTIFICATE OF CHEMICAL & PHYSICAL TESTS (SIMBA Brand Portland Limestone Cement)

Sampled and tested in accordance with the requirements of Tanzania Bureau of Standards 'No. TZS 760'

PARAMETER	TEST RESULTS	SPECIFICATION
		TZS 727-1 = EN 197-1
CHEMICAL TESTS:		CEM II/A-L 42.5N
Loss on Ignition (%)	7.20	
SiO ₂ (%)	19.00	
Al ₂ O ₃ (%)	5.10	
Fe ₂ O ₃ (%)	2.53	
CaO (%)	61.00	
MgO (%)	0.85	5.0 Max.
SO ₃ (%)	1.93	3.5 Max.
K ₂ O (%)	0.16	
Na ₂ O (%)	0.09	
Cl (%)	0.01	0.1 Max
TiO ₂ (%)	0.37	
P ₂ O ₅ (%)	0.03	
Total (%)	100.00	
Insoluble Residue (IR) (%)	4.53	
C3A (%)	9.24	
Freelime (CaO _f) (%)	1.73	
PHYSICAL TESTS:		
Air permeability - Blaine (cm ² /g)	4127	
Compressive Strength (Mpa): ISO 2days	17.8	≥10 N/mm ²
ISO 7days	35.8	-
ISO 28days	48.9	≥42.5 N/mm ² ; ≤62.5 N/mm ²
Vicat test: Initial setting (minutes)	130	≥60 Minutes
Final setting (minutes)	149	-
Expansion (Lechatelier's) (mm)	1.0	10 Max.
Specific gravity (g/cc)	3.0	
REMARKS: The average temperature during the test did not exceed 22°C; corresponding to 71.6°F. The test results shown are monthly composite cement sample for June 2020.		
 _____ PLANT MANAGER	 _____ QUALITY ASSURANCE MANAGER	



TANGA CEMENT PLC

Head Office:

Pongwe Factory Area, P O Box 5053, Tanga, Tanzania
Tel : +255 27 2644 500-2 / 2610 600 / 784 644 500, Fax : +255 27 2646 148 / 2646 425

Directors:

L. Masha~ (Chairperson), P Rutabanzibwa~ (Deputy Chairperson), R Swart (Managing)**,
P de Jager (CFO)**, K Omar~, Rob Wessels#**, T Wagner#**, R Mbilinyi~

Company Secretary:

Quresh Ganjee

**South African,

~ Independent Non-executive

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PARAMETER	TEST RESULTS	SPECIFICATION
		TZS 727-1 = EN 197-1
CHEMICAL TESTS:		CEM II/B-M 32.5R
Loss on Ignition (%)	10.50	
SiO ₂ (%)	18.00	
Al ₂ O ₃ (%)	4.70	
Fe ₂ O ₃ (%)	2.39	
CaO (%)	58.50	
MgO (%)	0.86	5.0 Max.
SO ₃ (%)	2.11	3.5 Max.
K ₂ O (%)	0.19	
Na ₂ O (%)	0.04	
Cl (%)	0.01	0.1 Max
TiO ₂ (%)	0.35	
P ₂ O ₅ (%)	0.04	
Total (%)	100.00	
Insoluble Residue (IR) (%)	6.32	
C3A (%)	8.42	
Freelime (CaO _f) (%)	2.31	
PHYSICAL TESTS:		
Air permeability - Blaine (cm ² /g)	4070	
Compressive Strength (Mpa): ISO 2days	12.8	≥10 N/mm ²
ISO 7days	26.8	-
ISO 28days	38.5	≥32.5 N/mm ² ; ≤52.5 N/mm ²
Vicat test: Initial setting (minutes)	160	≥75 Minutes
Final setting (minutes)	177	-
Expansion (Lechatelier's) (mm)	2.0	10 Max.
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PARAMETER	TEST RESULTS	SPECIFICATION
		TZS 727-1 = EN 197-1
CHEMICAL TESTS:		CEM II/B-M 32.5N
Loss on Ignition (%)	10.95	
SiO ₂ (%)	17.59	
Al ₂ O ₃ (%)	4.82	
Fe ₂ O ₃ (%)	2.42	
CaO (%)	58.50	
MgO (%)	0.85	5.0 Max.
SO ₃ (%)	2.07	3.5 Max.
K ₂ O (%)	0.17	
Na ₂ O (%)	0.05	
Cl (%)	0.01	0.1 Max
TiO ₂ (%)	0.35	
P ₂ O ₅ (%)	0.04	
Total (%)	100.00	
C3A (%)	8.68	
Freelime (CaO _f) (%)	2.81	
PHYSICAL TESTS:		
Air permeability - Blaine (cm ² /g)	4159	
Compressive Strength (N/mm ²):		-
ISO 7days	26.6	≥16 N/mm ²
ISO 28days	37.8	≥32.5 N/mm ² ; ≤52.5 N/mm ²
Vicat test: Initial setting (minutes)	109	≥75 Minutes
Final setting (minutes)	134	-
Expansion (Lechatelier's) (mm)	2.0	10 Max.
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