## CERTIFICATE OF CHEMICAL \& PHYSICAL TESTS (SIMBA Brand Portland Composite Cement)

Sampled and tested in accordance with the requirements of Tanzania Bureau of Standards 'No. TZS 760'

| PARAMETER | TEST RESULTS | SPECIFICATION |
| :---: | :---: | :---: |
|  |  | TZS 727-1 = EN 197-1 |
| CHEMICAL TESTS: |  | CEM II/B-M 32.5 N |
| Loss on Ignition (\%) | 8.07 |  |
| $\mathrm{SiO}_{2}$ (\%) | 19.19 |  |
| $\mathrm{Al}_{2} \mathrm{O}_{3}$ | 5.30 |  |
| $\mathrm{Fe}_{2} \mathrm{O}_{3}$ (\%) | 2.85 |  |
| CaO (\%) | 60.23 |  |
| MgO (\%) | 0.84 | 5.0 Max. |
| $\mathrm{SO}_{3}$ | 2.36 | 3.5 Max. |
| $\mathrm{K}_{2} \mathrm{O}$ | 0.13 |  |
| $\mathrm{Na}_{2} \mathrm{O}$ | 0.10 |  |
| Cl (\%) | 0.01 | 0.1 Max |
| $\mathrm{TiO}_{2}$ (\%) | 0.33 |  |
| $\mathrm{P}_{2} \mathrm{O}_{5}$ (\%) | 0.04 |  |
| Total (\%) | 99.60 | \% |
| Insoluble Residue (IR) (\%) | 2.39 |  |
| C3A (\%) | 9.23 |  |
| Freelime ( $\mathrm{CaO}_{f}$ ) (\%) | 2.05 |  |
| PHYSICAL TESTS: |  |  |
| Air permeability - Blaine ( $\mathrm{cm}^{2} / \mathrm{g}$ ) | 4128 |  |
| Compressive Strength ( $\mathrm{N} / \mathrm{mm}^{2}$ ): |  | - |
| ISO 7days | 23.0 | $\geq 16 \mathrm{~N} / \mathrm{mm}^{2}$ |
| ISO 28days | 35.9 | $\geq 32.5 \mathrm{~N} / \mathrm{mm}^{2} ; \leq 52.5 \mathrm{~N} / \mathrm{mm}^{2}$ |
| Vicat test: Initial setting (minutes) | 117 | $\geq 75$ Minutes |
| Final setting (minutes) | 149 | - |
| Expansion (Lechatelier's) (mm) | 1.0 | 10 Max. |
|  |  |  |

TANGA CEMENT PLC


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| Directors: | L. Masha (Chairperson)*, P Rutabanzibwa (Deputy Chairperson)*, R Swart (Managing)**, P de Jager (CFO) ${ }^{* *}$, K Omar*, Rob Wessels ${ }^{* *}$, R Mbilinyi* |
| Company Secretary: | Quresh Ganijee* |
|  | *Tanzanian, *South African |

DATE: 03/02/2022

## CERTIFICATE OF CHEMICAL \& PHYSICAL TESTS (SIMBA Brand Portland Composite Cement)

Sampled and tested in accordance with the requirements of Tanzania Bureau of Standards 'No. TZS 760'

| PARAMETER | TEST RESULTS | SPECIFICATION |
| :---: | :---: | :---: |
|  |  | TZS 727-1 = EN 197-1 |
| CHEMICAL TESTS: |  | CEM II/B-M 32.5R |
| Loss on Ignition (\%) | 9.11 |  |
| $\mathrm{SiO}_{2}$ (\%) | 18.75 |  |
| $\mathrm{Al}_{2} \mathrm{O}_{3}$ (\%) | 5.21 |  |
| $\mathrm{Fe}_{2} \mathrm{O}_{3}$ | 2.78 |  |
| CaO (\%) | 61.01 |  |
| MgO (\%) | 0.90 | 5.0 Max. |
| $\mathrm{SO}_{3}$ | 2.33 | 3.5 Max. |
| $\mathrm{K}_{2} \mathrm{O}$ | 0.14 |  |
| $\mathrm{Na}_{2} \mathrm{O}$ | 0.17 |  |
| Cl (\%) | 0.01 | 0.1 Max |
| $\mathrm{TiO}_{2}$ (\%) | 0.32 |  |
| $\mathrm{P}_{2} \mathrm{O}_{5}$ | 0.05 | \% |
| Total (\%) | 99.59 |  |
| Insoluble Residue (IR) (\%) | 2.96 |  |
| C3A (\%) | 9.11 |  |
| Freelime ( $\mathrm{CaO}_{\mathrm{f}}$ ) (\%) | 1.84 |  |
| PHYSICAL TESTS: |  |  |
| Air permeability - Blaine ( $\mathrm{cm}^{2} / \mathrm{g}$ ) | 4052 |  |
| Compressive Strength (Mpa): ISO 2days | 14.0 | $\geq 10 \mathrm{~N} / \mathrm{mm}^{2}$ |
| ISO 7days | 26.8 | - |
| ISO 28days | 39.5 | $\geq 32.5 \mathrm{~N} / \mathrm{mm}^{2}$; $\leq 52.5 \mathrm{~N} / \mathrm{mm}^{2}$ |
| Vicat test: Initial setting (minutes) | 110 | $\geq 75$ Minutes |
| Final setting (minutes) | 145 | - |
| Expansion (Lechatelier's) (mm) | 1.0 | 10 Max. |
| REMARKS: The average temperature during the test did not exceed $22^{\circ} \mathrm{C}$; corresponding to $71.6^{\circ} \mathrm{F}$. <br> The test results shown are monthly composite cement sample for December 2021. |  |  |



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| Company Secretary: | Quresh Ganijee* |
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DATE: 03/02/2022

## CERTIFICATE OF CHEMICAL \& PHYSICAL TESTS (SIMBA Brand Portland Limestone Cement)

Sampled and tested in accordance with the requirements of Tanzania Bureau of Standards 'No. TZS 760'


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